

\* Rush \*

Work Order ID 120167

646.3716

\*120167\*

Page 1

Wednesday, June 04, 2014 2:57:31 PM

B 120167

Item ID: 646.3716

REV-A

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Gauge Bracket

Start Date: 6/04/14 Start Qty: 6.00

\*6\*

Cust Item ID:

Required Date: 6/04/14 Req'd Qty: 6.00

\*6\*

Customer:

Reference:

Approvals: Process Plan: ML5 Date: 1406-05 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
646.3700	A

110

0.00

\*110\*

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg  
\*\*\*GRAIN ALONG 2.41"\*\*\*

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

(9)

DAS  
46  
9-89

DC 14/08/28

120

QC2- Inspect parts off machine FAI/FAIB

0.00

\*120\*

QC

Memo

0.00

Quality Control

(9)

DAS  
46  
9-89

DC 14/08/28

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence
<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge		
<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other		



DQA: \_\_\_\_\_ Date: \_\_\_\_\_



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Doc/Data									
Equip/Tooling									
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# Work Order ID 120167

Wednesday, June 04, 2014 2:57:31 PM

**\*120167\***

Page 3

Item ID: 646.3716 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Gauge Bracket  
Start Date: 6/04/14 Start Qty: 6.00 **\*6\*** Cust Item ID:  
Required Date: 6/04/14 Req'd Qty: 6.00 **\*6\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160		0.00							
<b>*160*</b>									
Outsource4	Memo	0.00							
Outsource process - Anodize	Issue P/O to ATG : <u>25612</u>								
	1- Black Anodize as per Dwg 646.3700								
	2- PRIME AS PER DWG, SEE NOTE #2								
	Certification of Comformity is required								
170	QC5- Inspect part completeness to step on W/O	0.00							
<b>*170*</b>									
QC	Memo	0.00							
Quality Control									
180	Identify as per dwg & Stock Location: _____	0.00							
<b>*180*</b>									
Packaging	Memo	0.00							
Packaging	***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***								

CY 14/109/03 9

14/9/12 (E)

9 DAS 38 9-89 14-9-15

CC 1/1/03 9 14/9/15

DAS  
32  
9-89

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

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### FAULT CATEGORY

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**Work Order ID 120167**

Wednesday, June 04, 2014 2:57:31 PM

**\*120167\***

Page 4

Item ID: 646.3716 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Gauge Bracket  
Start Date: 6/04/14 Start Qty: 6.00 **\*6\*** Cust Item ID:  
Required Date: 6/04/14 Req'd Qty: 6.00 **\*6\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	QC21- Final Inspection - Work Order Release	0.00							
<b>*190*</b>									
QC	Memo	0.00							
Quality Control									

14/9/16 J

4-9-15

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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**DAS  
46  
9-89**

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



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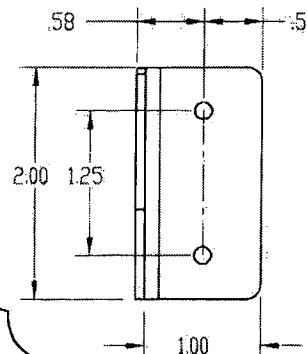
APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 03702				SHEET 1 OF 2	
	DWG NO. 646.3700	REV: A	PREPARED BY B. PETERS	DATE: 11/15/12	EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.	
	DWG TITLE: SHEETMETAL					
	APPROVED BY: ENGR. <i>[Signature]</i>	MFG. <i>[Signature]</i>	QC <i>[Signature]</i>	EFF. NEXT ORDER		
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE	REASON: ADDED ALTERNATE MATERIAL AND REVISED REFERENCE DIMENSIONS				EOR: D-12-010	

## SHEET 1, ZONE A2 IS:

IS

△ PRIMARY MATERIAL: ALUMINUM 6061-T6 PER AMS-QQ-A-250/11  
ALTERNATE MATERIAL: SS 17-4 PH PER AMS 5604

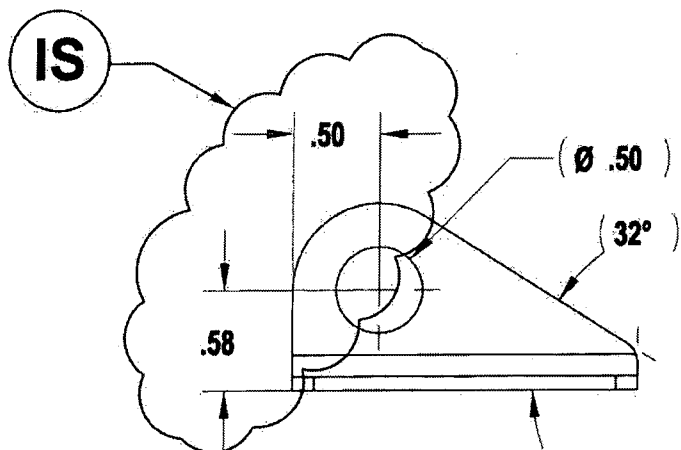
IS



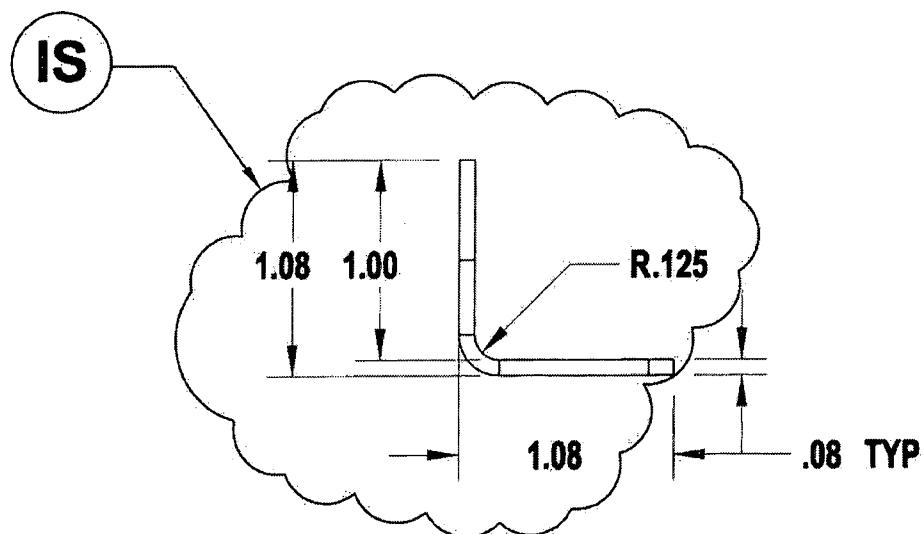
## SHEET 7, ZONE B1 IS:

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 120167 MJS  
1406-05

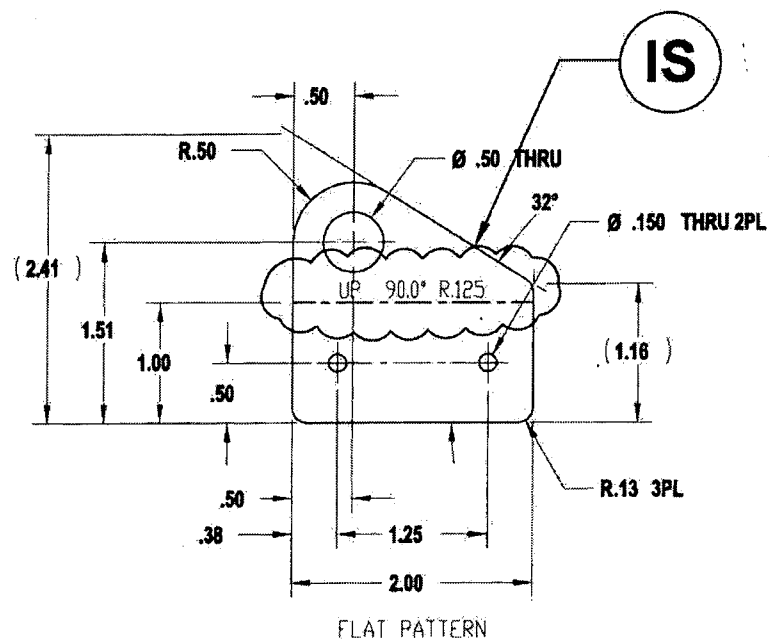
F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:					CHANGE CATEGORY	DER REVIEW REQUIRED
<input type="checkbox"/> RFMS <input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRU <input type="checkbox"/> ICA <input type="checkbox"/> BOM					<input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	<input type="checkbox"/> YES <input checked="" type="checkbox"/> NO



**SHEET 7, ZONE C4 IS:**



**SHEET 7, ZONE D1 IS:**



**SHEET 7, ZONE B7 IS:**

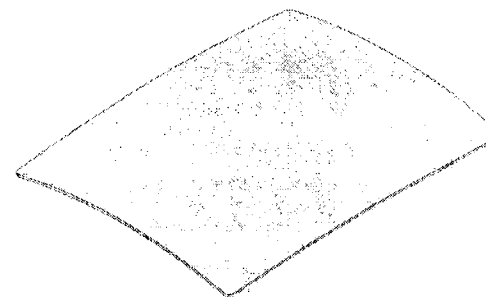
F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL/SPECIFICATION
-----	----	-------------	-----	-------------	------------------------

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REV.	DESCRIPTION	DATE	APPROVED
A	UNINCORPORATED ECN 03702	03/05/04	REV. 2

# NOTES:

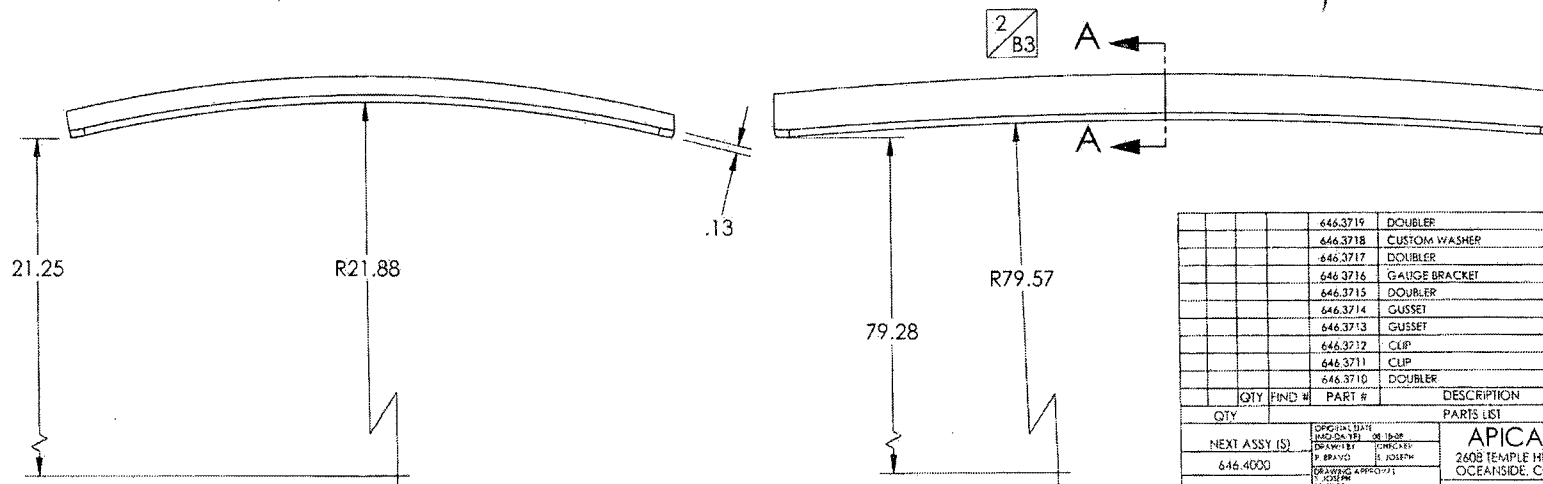
1. MATERIAL: ALUMINUM 6061-T6 PER AMS-QQ-A-250/11
2. FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK; CARDINAL 4860-50 PRETREATMENT PRIMER PRIME IAW MIL-P-23377J TYPE I CLASS N
3. MATERIAL: 17-4 PH AMS 5604, CONDITION H900
4. FINISH: PRIME IAW MIL-P-23377J TYPE I CLASS N
5. DEBURR AND BREAK ALL SHARP EDGES
6. IDENTIFY IAW MPP-120



646.3710

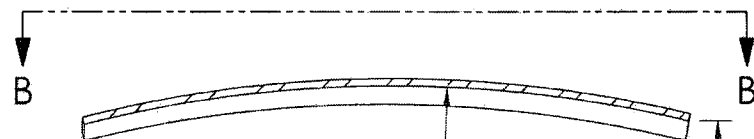
UNINCORPORATED ECN(s)

03702



QTY	FIND #	PART #	DESCRIPTION	MATL	SPEC.
		646.3719	DOUBLER		
		646.3718	CUSTOM WASHER		
		646.3717	DOUBLER		
		646.3716	GAUGE BRACKET		
		646.3715	DOUBLER		
		646.3714	GUSSET		
		646.3713	GUSSET		
		646.3712	CLIP		
		646.3711	CLIP		
		646.3710	DOUBLER		
PARTS LIST			APICAL INDUSTRIES		
NEXT ASSY (S)			2608 TEMPLE HEIGHTS DR.		
646.4000			OCEANSIDE, CA. 92056-3512 (760)724-5308		
			SHEETMETAL		
			646.3700		
			SCALE NONE		
			SHEET 1 OF 9		

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SECTION A-A



21.33

R21.94

R.13 4PL

R395.138

13.51

10.49

10.54

SECTION B-B

ORIGINAL DATE  
INCL. DATE 06-18-08  
DRAWING NO. 070266  
P. DRAWN J. KIDDER  
DRAWING APPROVAL  
J. KIDDER  
06-18-08  
CONTRACT NO.

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:  
2 PLACE DECIMALS ± .01  
3 PLACE DECIMALS ± .005  
ANGLES ± .5°

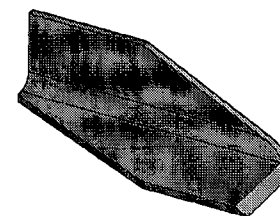
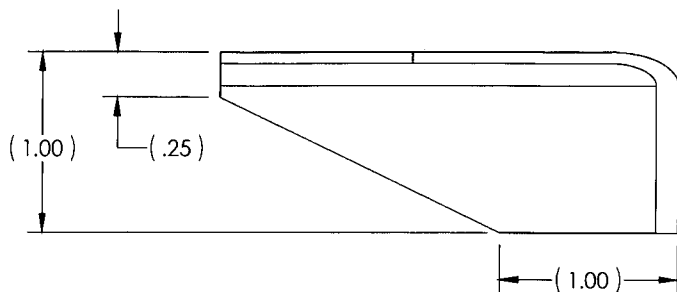
APICAL INDUSTRIES  
2608 TEMPLE HEIGHTS DR.  
OCEANSIDE, CA. 92056-3512 (760)724-5300

SHEETMETAL

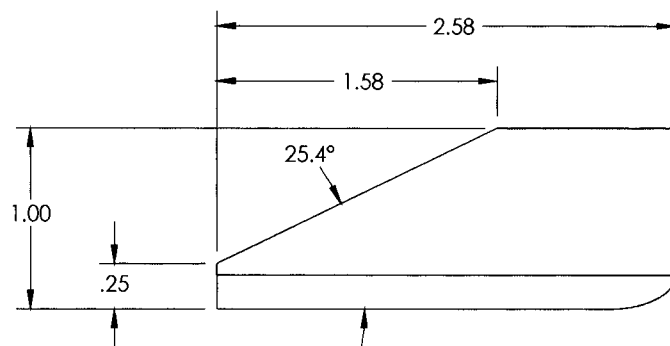
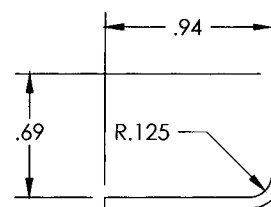
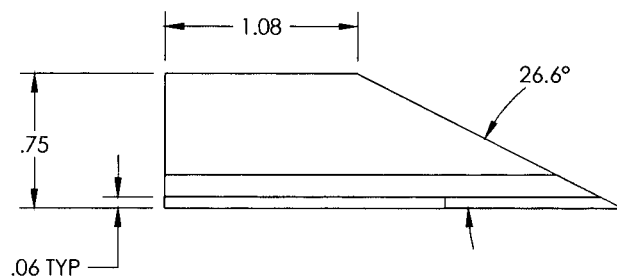
SHEET CODE	QTY NO.	REV.
B 070266	646.3700	A
SCALE NONE	SHEET 2 OF 9	

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



646.3711 SHOWN  
646.3712 OPPOSITE

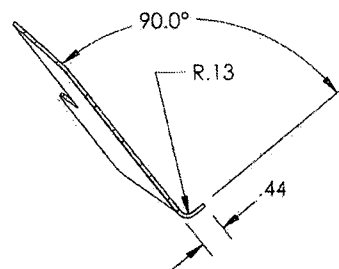


NEXT ASSY (S)	ORIGINAL DATE (DD-MO-YR)	08-18-08	<b>APICAL INDUSTRIES</b> 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300  <b>SHEETMETAL</b>	
	DRAWN BY	CHECKER		
	P. BRAVO	S. JOSEPH		
	DRAWING APPROVAL			
	S. JOSEPH		SHEET CODE B 07MZ6	
	CONTRACT NO.			
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		DWG. NO. <b>646.3700</b> SCALE: NONE	
			REV. A	SHEET 3 OF 9

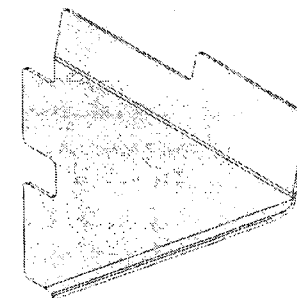


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES, AND REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

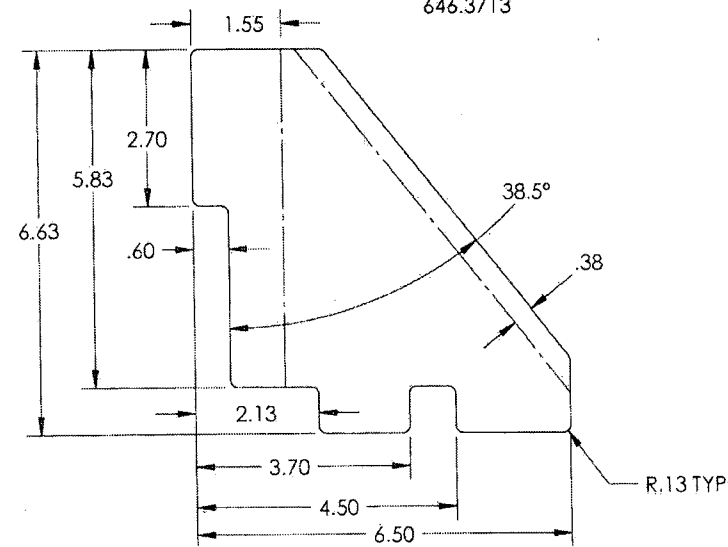
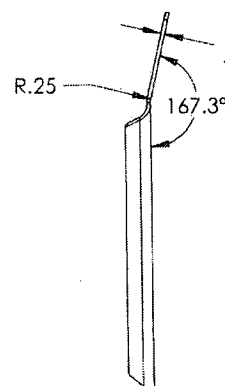
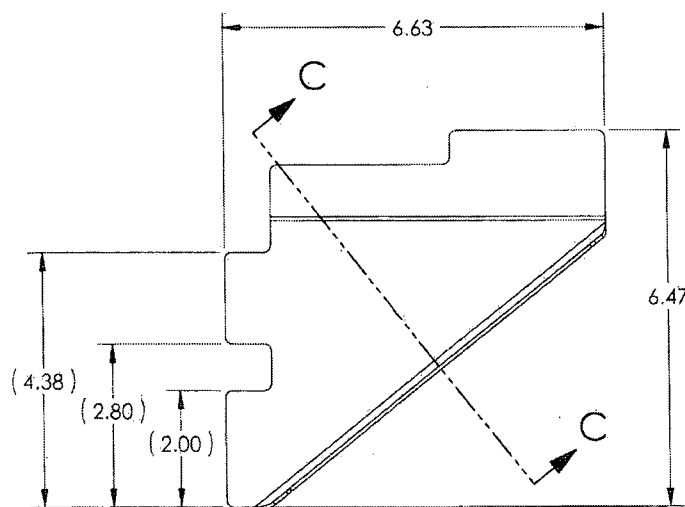
REV.	DESCRIPTION	DATE	APPROVED



SECTION C-C



646.3713

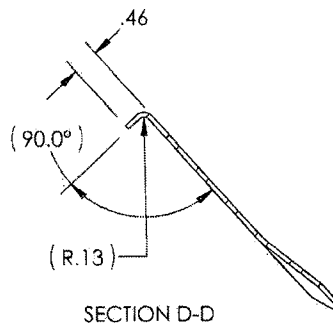
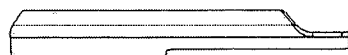


FLAT PATTERN

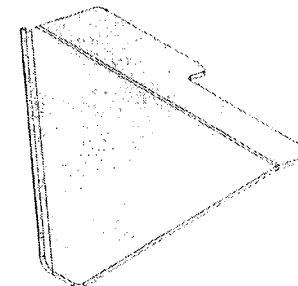
NEXT ASSY (S)	ORIGINAL DATE	00-19-08	<b>APICAL INDUSTRIES</b> 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300 <b>SHEETMETAL</b>	
	DRAWN BY	SCHEP		
	BY DATE	1/1/08		
	DATE	1/1/08		
UNLESS OTHERWISE SPECIFIED			SEE CATALOG	DWG NO
DIMENSIONS ARE IN INCHES			B	07M26
TOLERANCES ARE			646.3700	
3 PLACE DECIMALS FOR			SCALE: NONE	
ANGLES & 5°			SHEET 4 OF 9	

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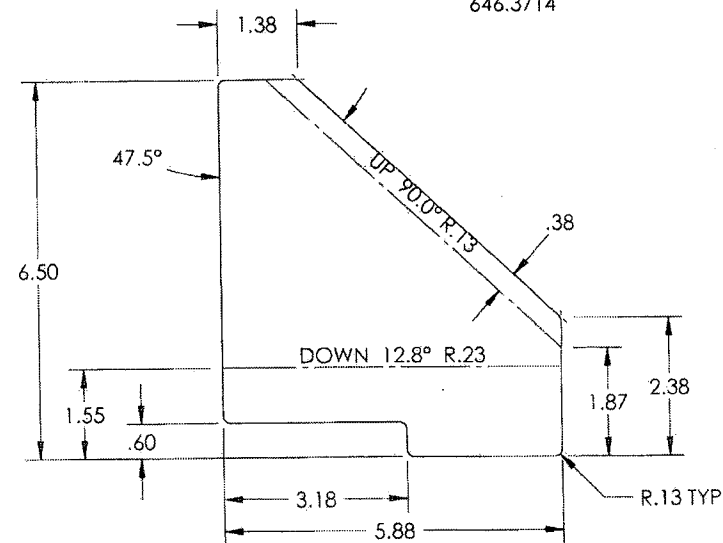
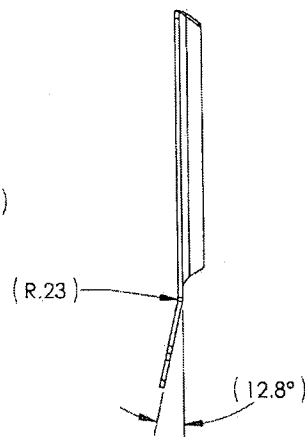
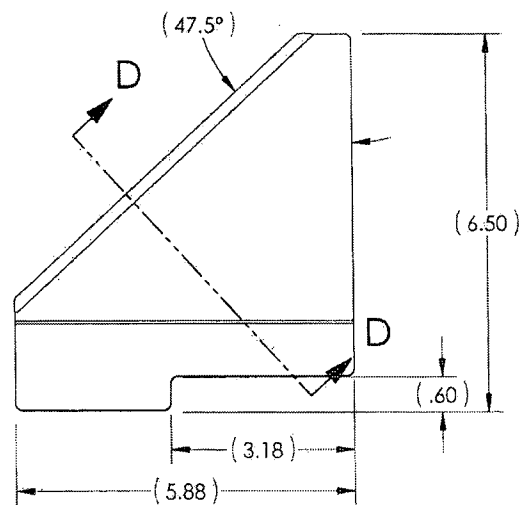
REV.	DESCRIPTION	DATE	APPROVED



SECTION D-D



646.3714

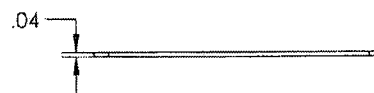
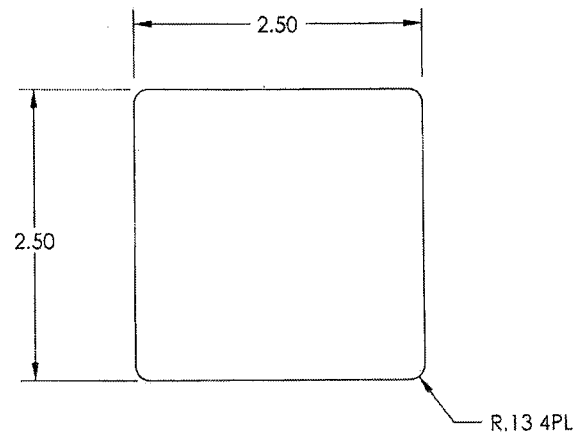


FLAT PATTERN

ORIGINAL DATE: 08-18-08	APICAL INDUSTRIES
DRAWN BY: P. BRAVO	2608 TEMPLE HEIGHTS DR.
CHECKED BY: J. JOSEPH	OCEANSIDE, CA. 92056-3512 (760)724-5300
TRAVELING APPROVAL: J. JOSEPH	SHEETMETAL
DATE: 08-18-08	SEE CAD/CAM DWG. NO. 646.3700
CONTRACT NO.	SCALE: NONE
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS DECIMALS ANGLES 2.5°	SHEET 5 OF 9

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

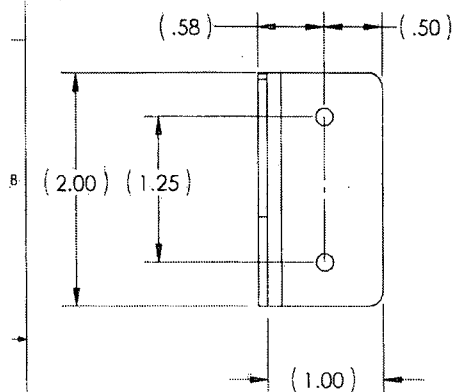


646.3715

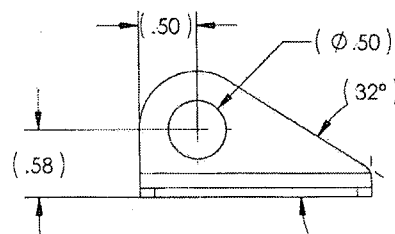
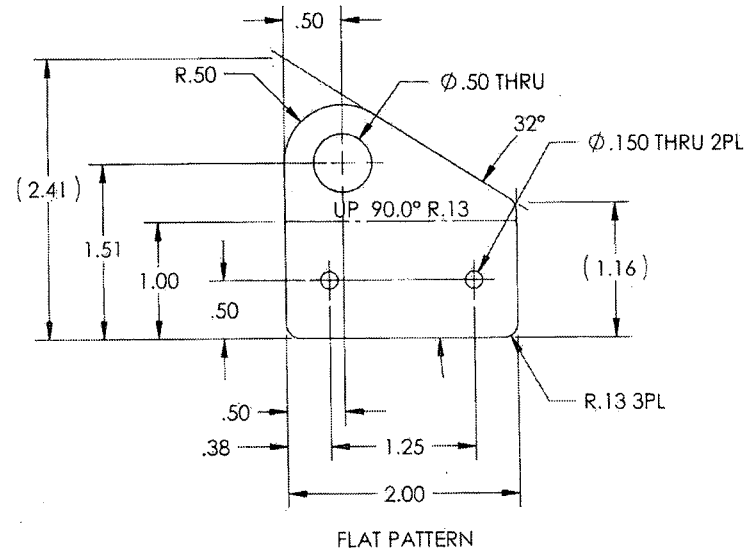
NEXT ASSY (S)	ORIGINAL DATE	09-18-08	<b>APICAL INDUSTRIES</b> 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
	(DWG-MKT)	09-18-08		
	DESIGNED BY	J. JORDAN		
	DESIGNED BY	09-18-08		
	DESIGNED BY	09-18-08		
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: 3 PLACE DECIMALS .001 ANGLES 1° 15'			<b>SHEETMETAL</b>  REV A B 07M26 DWT. NO. 646.3700  SCALE: NONE SHEET 6 OF 9	
CAGE CODE NO.				
CAGE CODE NO.				

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



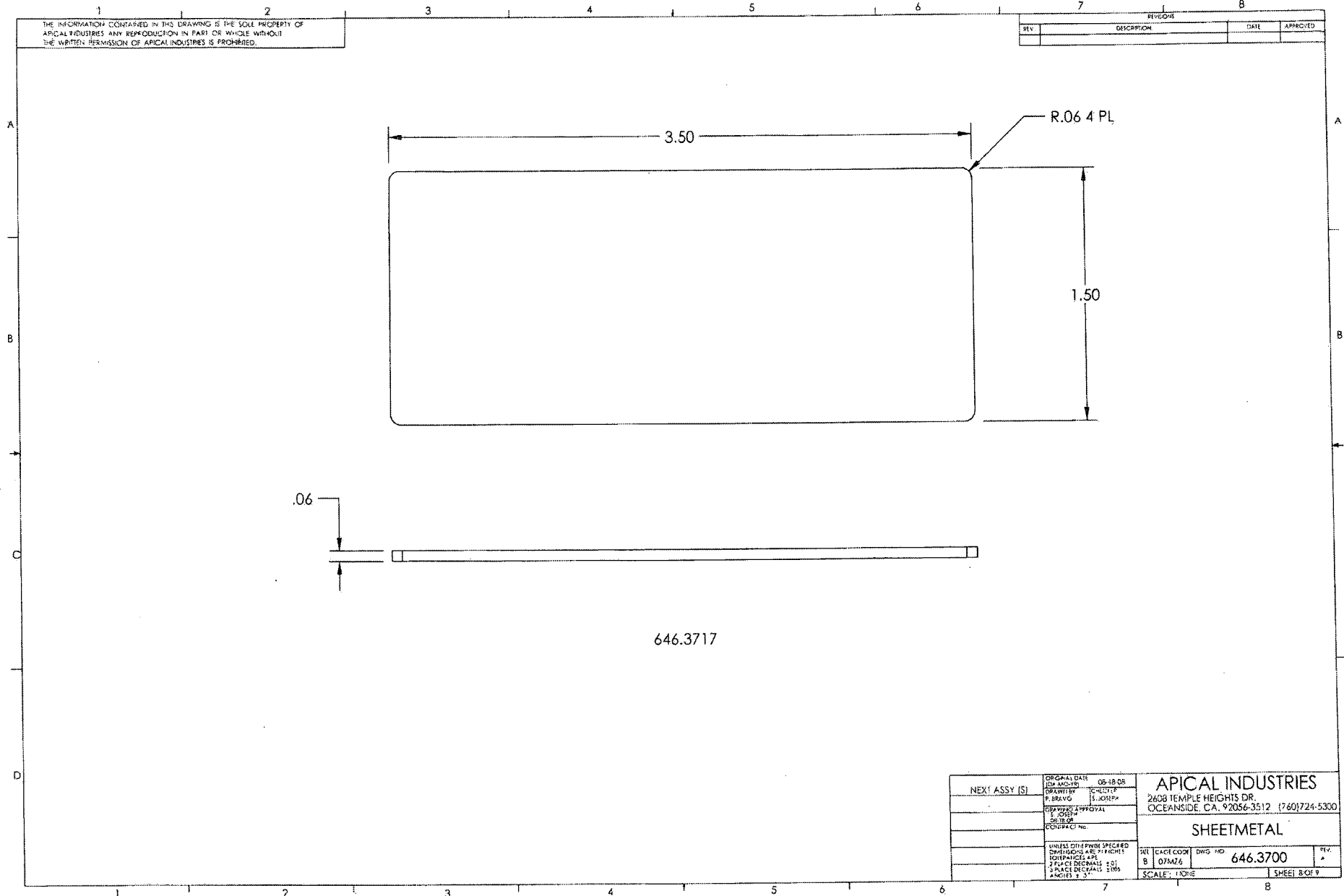
646.3716



NEXT ASSY (S)		ORIGINAL DATE 08/15/00		APICAL INDUSTRIES	
DRAWN BY: P. B. W. CO		CHECKED BY: S. JOSEPH		2608 TEMPLE HEIGHTS DR.	
DRAWING APPROVALS		DATE		OCEANSIDE, CA. 92056-3512 (760)724-5300	
BY: [Signature]		DATE		SHEETMETAL	
UNLESS OTHERWISE SPECIFIED		TOLERANCES ARE:		DWG NO 646.3700	
DIMENSIONS ARE:		TOLERANCES ARE:		REV A	
2 DECIMALS FOR		TOLERANCES ARE:		SCALE: NONE	
3 PLACE DECIMALS FOR		TOLERANCES ARE:		SHEET 2 OF 9	
ANGLES ± .5°		TOLERANCES ARE:			

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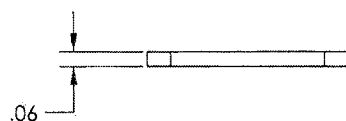
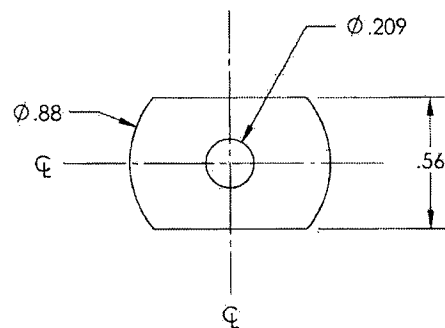
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



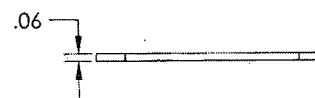
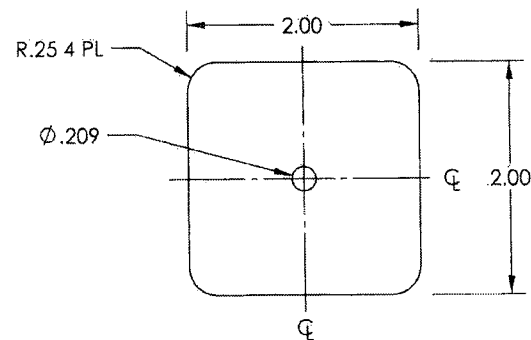
NEXT ASSY (S)	ORIGINAL DATE	05-18-08	
	DRAWN BY	J. JOSEPH	
	DESIGNED BY	J. JOSEPH	
	CONTRACT NO.		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 3 PLACE DECIMALS ± .015 ANGLES ± .5°		APICAL INDUSTRIES 2408 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
		SHEETMETAL	
DWG CODE		DWG NO.	REV.
B   07M26		646.3700	A
SCALE: NONE			SHEET 8 OF 9

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



646.3718



646.3719

NEXT ASSY (S)		ORIGINAL DATE 08-15-03	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWN BY P. BAIRD		CHECKED J. JOHNS		
APPROVED S. JOHNS		DATE 08-15-03	SHEETMETAL	
CONTRACT NO.		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 1 PLACE DECIMALS ±.01 2 PLACE DECIMALS ±.005 3 PLACE DECIMALS ±.001 ANGLES ±.5°	REV B	EXP. CODE 07M26
		DWG. NO. 646.3700	REV A	
		SCALE: NONE	SHEET 9 OF 9	



A.T.G. Industries Inc.  
731, rue Industrielle Rd.  
PLATING DEPARTMENT  
Rockland, On K4K 1T2  
Canada

Ph: (613) 446-4544  
Fax: (613) 446-4556

## Pack List

Number: 63257

Date: 12-Sep-14

To

DART AEROSPACE LTD  
1270 ABERDEEN ST.  
HAWKESBURY, ON K6A 1K7  
Canada

Ship To

DART AEROSPACE LTD  
1270 ABERDEEN ST.  
HAWKESBURY, ON K6A 1K7  
Canada

Ph: 613-632-5200

Fax: 613-632-1185

Ph: 613-632-5200

Fax: 613-632-1185

Terms		Ship Via	
Quantity	Description		
6 ea	Part: 647.2111 UPPER RAIL HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2  PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20140594 PO: PO25612	Rev:	Line:
10 ea	Part: 647.4212 PLATE HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2  PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20140595 PO: PO25612	Rev: N/C	Line:
8 ea	Part: 646.9810 DEFLECTOR HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2  PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20140596 PO: PO25612	Rev: A	Line:
9 ea	Part: 646.3716 GAUGE BRACKET HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2  PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20140597 PO: PO25612	Rev: A	Line:
14 ea	Part: 646.3716 GAUGE BRACKET HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2  PRIME AS PER MIL-P-23377J TYPE I CLASS N	Rev:	